

ABSTRACT OF THE DISCLOSURE

In a method for the manufacture of container top parts serving as covers of containers for solid, paste-like as well as flowable or particulate products, particularly for food products, wherein a foil is disposed on and joined to the container top part and wherein at least the container top part consists of a plastic material, the jointure between the container top part and the foil is established by plastic material which forms the container top part while it is plasticized during injection into an injection mold, into which the foil is placed and heated to a predetermined temperature before the plastic material forming the top part is injected into the injection mold and the top part and the foil joint therewith are then permitted to jointly cool down.